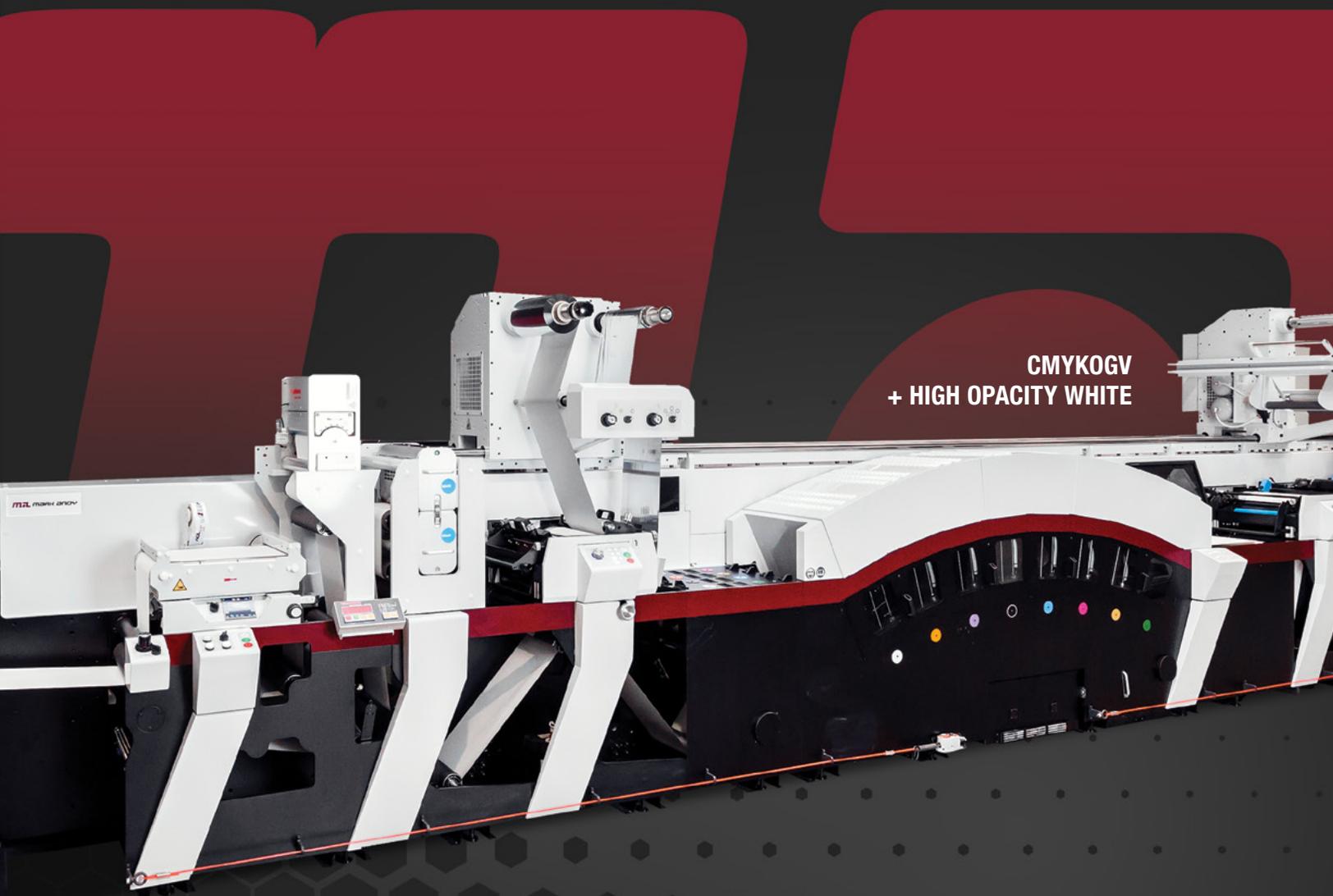


# DIGITAL



S E R I E S



CMYKOGV  
+ HIGH OPACITY WHITE

TRUE HYBRID PRODUCTION  
**ZERO SACRIFICES**

**mark andy**

# DIGITAL HD SERIES

## Translate Speed and Configurability into Limitless Opportunity

When it comes to digital, it's about having the right technology with the right partner to help you reach your greatest potential.

The Digital Series HD, designed with Business Responsive Technology®, is the first true production-level digital solution — combining highly configurable in-line converting and processing with high-quality digital printing at production-level speeds. The result is a true system architecture that delivers the best total cost of operation of any digital solution available on the market today.



## More than Productive: Profitable

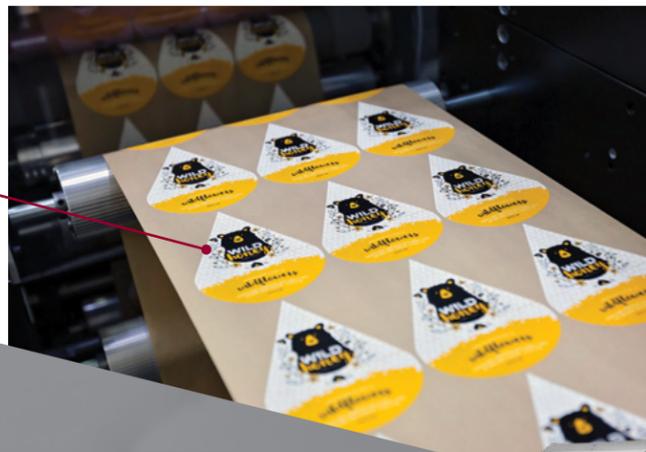
Leveraging the advantages of digital printing with the capabilities of flexo decoration and converting in a single pass proves to be the most profitable total production solution.

Digital Series HD has been proven to yield over \$200,000 USD in weekly revenue for its users. **98% of Mark Andy digital hybrid customers also report**

## QCDC-SR Inline Semi Rotary Diecutting

The award-winning Mark Andy QCDC technology removes the bottleneck of long die changeovers and slower matrix stripping speeds. Upon installation, you will see immediate improvements in job change-over and setup times, as well as a significant savings in material waste. Implementation of QCDC provides:

- **Customizable:** The ability to select Semi-Rotary (QCDC-SR) or full rotary QCDC modules
- **Fast die changes:** 30 seconds or less
- **Ergonomic slide-in die change:** No hoist or heavy lifting for the operator
- **Longer die life:** Limits die damage caused by cumbersome loading and unloading processes
- **High-speed matrix stripping:** Matches maximum Digital Series HD press speeds
- **More accurate,** more consistent die cutting



**x2 REVENUE**  
2 shifts down to 1 with digital hybrid



**50% TIME SAVINGS**  
Produce jobs in half the time



**20% LESS WASTE**  
Reduce substrate plate & ink costs

## A Complete Workflow Mark Andy ProWORX

Mark Andy ProWORX is a 'one box' solution that enables superior and consistent control between the Mark Andy Digital Series HD and the digital file management used by converters. It is the ideal DFE for a large multi-press, multifunction hybrid printing environment or as a dedicated single digital press operation.

## Today's Press on Tomorrow's Platform

### A Guaranteed Digital Growth Path

To help you maintain a competitive edge, Digital Series HD is designed to be upgradable, taking advantage of any future technology advancements or new application requirements. The press is available in 5 through 8 color configuration options and can support integrated inline or future-proof inline converting. Your investment in digital is de-risked and protected, like never before.

## Extended Gamut Printing at True Production Speeds

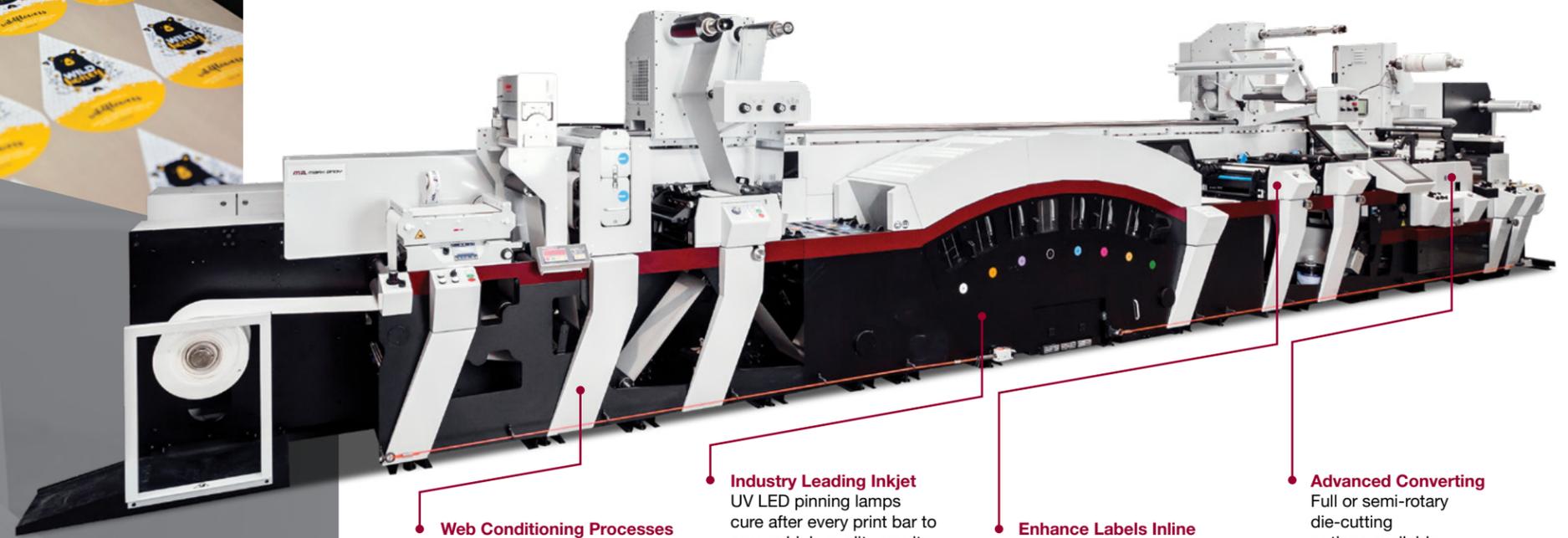
Digital Series HD is available in 5 and 8 color configuration options, unlocking a world of potential through extended gamut capability. Our high chroma ink set consists of CMYK+ high opacity digital white UV ink formulations.

Rivalling traditional rotary screen, Mark Andy's unique digital white provides opacity in excess of 80% and can print at-quality without a tradeoff in speed.



### Common Configurations

5 COLOR	+	ROLL-TO-ROLL		(Mark Andy Digital Finisher Optional)
5 COLOR	+	FLEXO	+	DIE
7 COLOR	+	FLEXO	+	QCDC
8 COLOR	+	3 FLEXO	+	QCDC-SR



**Web Conditioning Processes**  
Optimize substrates for production in a single pass

**Industry Leading Inkjet**  
UV LED pinning lamps cure after every print bar to ensure high-quality results at top speeds

**Enhance Labels Inline**  
Multi-use print stations enable laminates, flexographic spots, varnishes, adhesives, and more

**Advanced Converting**  
Full or semi-rotary die-cutting options available

## Technical Specifications

<b>Press Speed</b>	240 fpm (73 mpm) at quality with all colors
<b>Printing Process</b>	Up to 8 color extended gamut digital print (CMYKOGV+high opacity white) Custom spots with hybrid print stations
<b>Press &amp; Print Width</b>	<b>17.25 inch (438 mm) Web Width</b> 16.8 inch (426 mm) Digital Print Width 17 inch (432 mm) Flexo Print Width <b>13.25 inch (336 mm) Web Width</b> 12.5 inch (317 mm) Digital Print Width 13 inch (330 mm) Flexo Print Width
<b>Substrates</b>	Pressure sensitive paper and film, unsupported paper and films, tag stocks, light carton and more
<b>Visible Print Quality</b>	1200 dpi
<b>Flexo Repeat Range</b>	5.5 – 24 inch (140 – 610mm)
<b>Die Repeat</b>	24 inch (610mm) maximum
<b>Workflow</b>	Mark Andy ProWORX DFE powered by Esko® and Global Graphics Digital Front End (DFE)
<b>Drying &amp; Curing</b>	UV for digital print module ProLED, UV, hot air for in-line options
<b>Unwind/Rewind Capacity</b>	40 inch (1016mm)
<b>Software Control</b>	Mark Andy ProVIEW
<b>Tooling Compatibility</b>	All Mark Andy Performance Series tooling and most rotary die tooling
<b>Finishing Options</b>	Roll-to-Roll, Conventional Die, Mark Andy QCDC, or Mark Andy QCDC-SR

## Hybrid Options

- Lamination
- Top Coating
- Varnish
- Hot Foil
- Cold Foil
- Rotary Screen
- Embossing
- QCDC (Quick Change Die Cut)
- QCDC-SR (Semi Rotary Die Cutting)
- Shingling Conveyor
- Slitting Scoring
- Dual Rewinds
- Web Turnbar
- Flexo Printing

**MA MARK ANDY**

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## Applications

- Prime Pressure Sensitive Labels
- Food and Beverage Labels
- Health and Beauty Labels
- Durable and Industrial Labels
- Film Labels
- Specialty
- And More!



## Our Promise

With a mission to serve as your Total Solutions Partner, our global team is committed to delivering high quality, innovative solutions and support to help you drive profitability.

Mark Andy responds to business needs by offering a broad range of equipment, education, support and supplies to printers and converters around the world.

Partnering with Mark Andy means access to leading global brands with **Mark Andy** narrow and mid-web printing presses, **Rotoflex** finishing solutions, and a complete line of **Mark Andy Print Products** consumables and pressroom supplies. All Mark Andy products are supported by the largest customer service team in the industry, committed to delivering spare parts, technical service, PM programs, retrofits and rebuilds, as well as dedicated hands-on training through **My.MarkAndy.com**.



For your local representative go to **[markandy.com/dealerlocator](http://markandy.com/dealerlocator)**